

**Work Order ID 54441**

December 9, 2009 11:28:50 AM



Page 1

Item ID: D3306-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Cover Assembly

Start Date: 09/12/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 16/12/2009 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: PLDate: 09-12-9

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3306

Rev B

100

0.00



PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 10927 ☐ Manufacture as per Dwg D3306 ☐ Possible  
Supplier: Aerotex Interiors ☐ Material release note is requiredCZ 09/12/10 (40)

110

0.00



Receive &amp; Inspect for Damage &amp; Mat'l Certs

Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

PL 10/21/11 (40)

120

0.00



QC6- Inspect dimensions to drawing

QC

Memo

0.00

Quality Control

810601/11coates  
(40) 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

December 9, 2009 11:28:54 AM

Page 1

Work Order ID: 54441



Parent Item: D3306-041



Parent Item Name: Cover Assembly



Start Date: 09/12/2009

Required Date: 16/12/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3306-041P  Cover Assembly		Purchased	No			100	Each	0.0000	40.0000 		P 12/01/11 (40)	

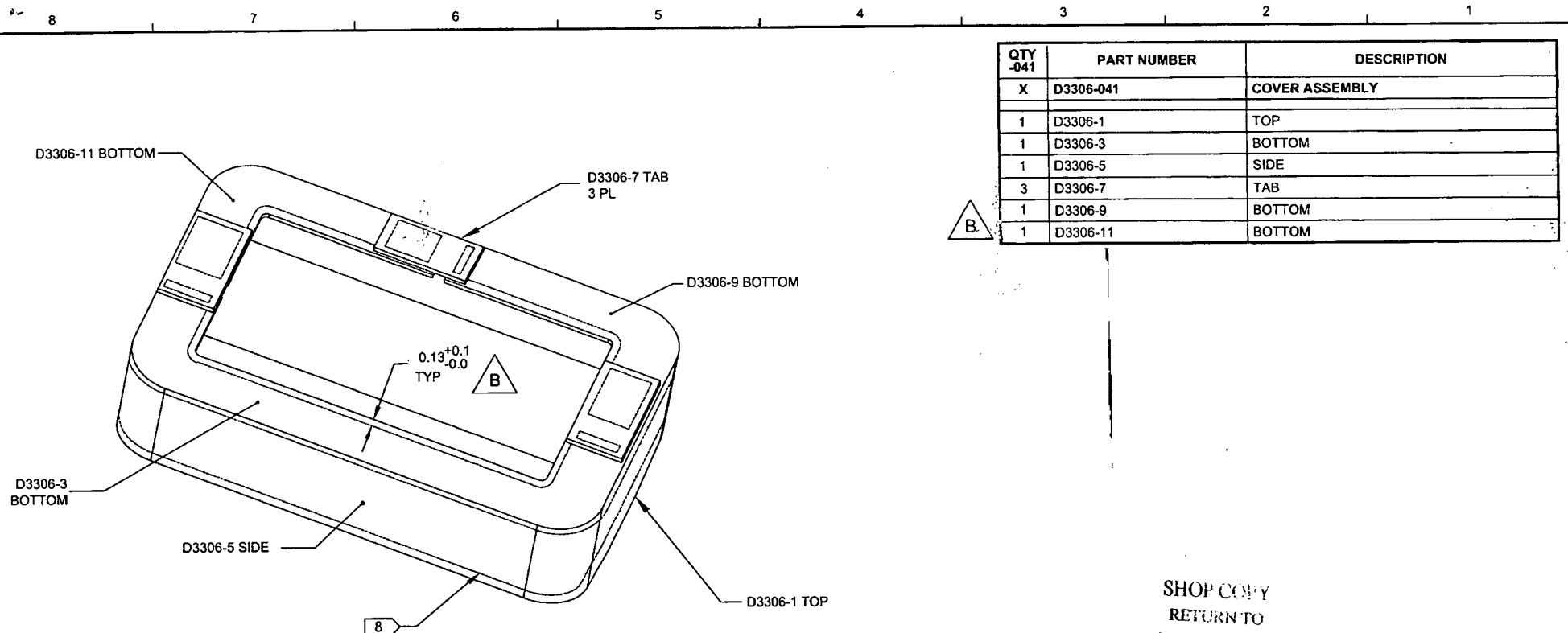
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries




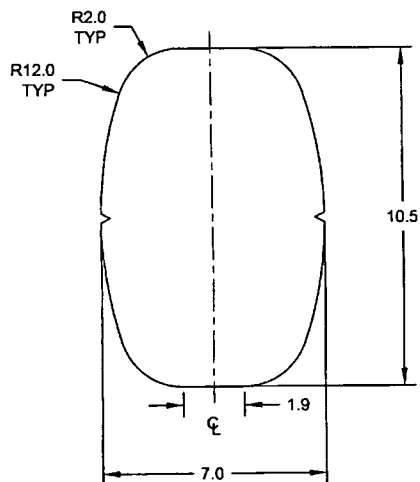
**D3306-041 COVER ASSEMBLY**

**NOTES:**  
MATERIAL: SEE PAGE 2 AND 3  
FINISH: NONE  
TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
UNITS: INCHES UNLESS OTHERWISE NOTED  
BREAK SHARP EDGES: N/A  
IDENTIFICATION: N/A  
WEIGHT: 0.09 lbs  
THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH  
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS  
POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

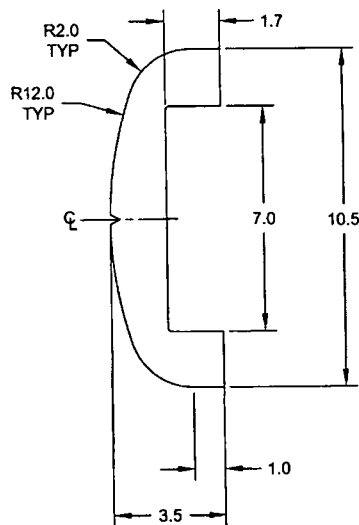
QTY -041	PART NUMBER	DESCRIPTION
X	D3306-041	COVER ASSEMBLY
1	D3306-1	TOP
1	D3306-3	BOTTOM
1	D3306-5	SIDE
3	D3306-7	TAB
1	D3306-9	BOTTOM
1	D3306-11	BOTTOM

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. W/O 54441 0812-9

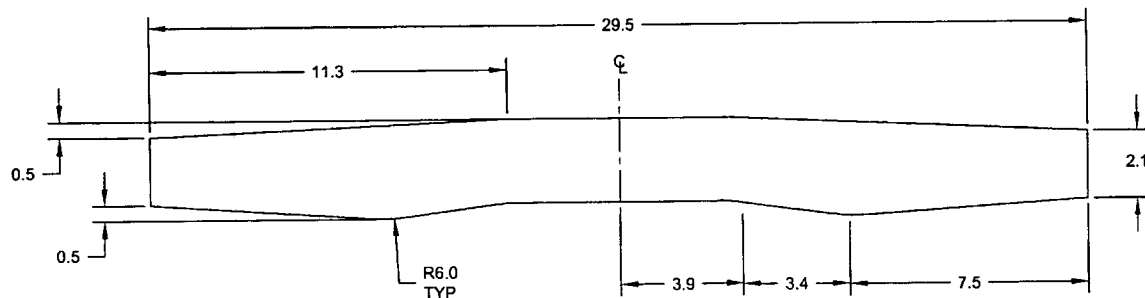
B	UPDATE MATERIAL (REV A1) (ZN A6-2, A6-3); BOTTOM IS NOW 3 PIECES (-3/-9/-11) (ZN D3-1); HOOK AND LOOP REVERSED (AS MFG) (ZN B8-3); 0.13 WAS 0.2 (AS MFG) (ZN C6-1); REASON: EASE OF ASSEMBLY OF HEADREST		PH	08.08.29
A	NEW ISSUE		RF	04.08.18
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN				
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.		D3306	SHEET 1 OF 3	
APPROVED		TITLE	SCALE	
DE APPR.		COVER ASSEMBLY	NTS	
DATE	08.08.29		COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**D3306-1 TOP**



**D3306-3 BOTTOM**



**D3306-5 SIDE**

**D3306-1/-3/-5 NOTES:**

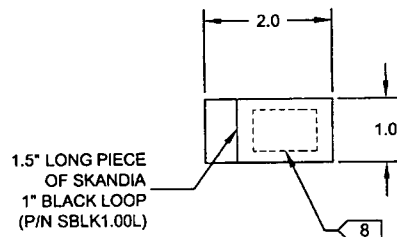
- ) MATERIAL: AMERBELLE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY (MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2)
- ) FINISH: NONE
- ) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- ) UNITS: INCHES UNLESS OTHERWISE NOTED
- ) BREAK SHARP EDGES: N/A
- ) IDENTIFICATION: N/A
- ) WEIGHT: N/A
- ) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.



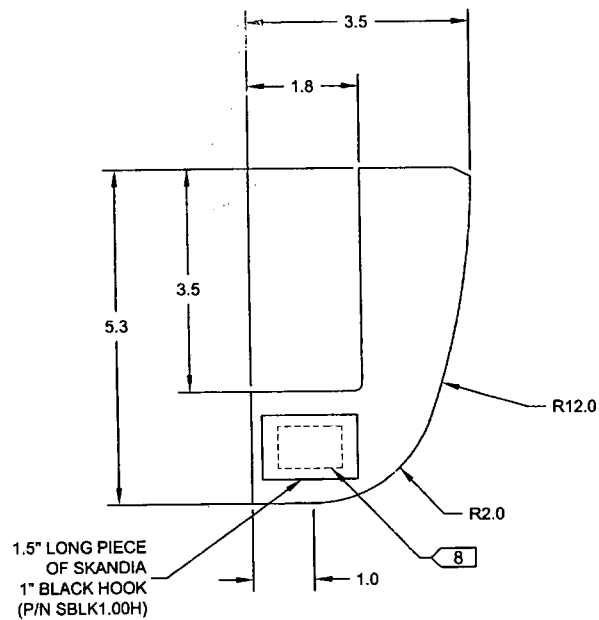
**RELEASED**  
08-10-10

410 34441

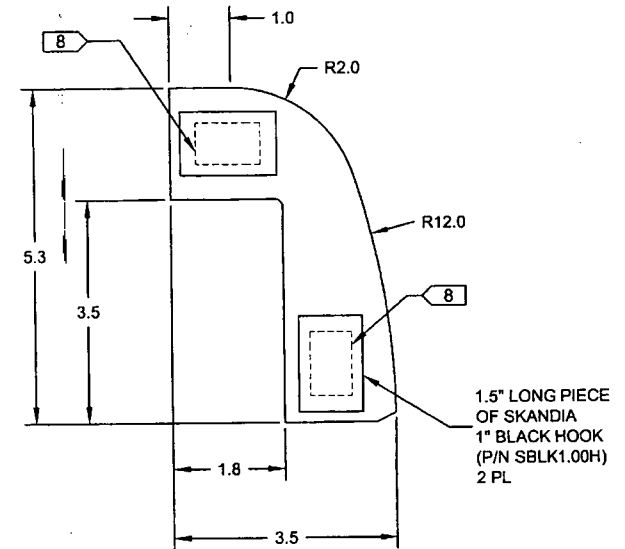
DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3306	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		COVER ASSEMBLY	NTS
DATE	08.08.29	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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**D3306-7 TAB**



**D3306-9 BOTTOM**



**D3306-11 BOTTOM**

**D3306-7/-9/-11 NOTES:**

- 1) MATERIAL: AMERBELLE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY  
(MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH  
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 9) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.



**RELEASED**  
05-10-10/10

DESIGN		RF		<b>DART AEROSPACE LTD</b>	
DRAWN		PA		HAWKESBURY, ONTARIO, CANADA	
CHECKED		[Signature]		DRAWING NO. REV. B	
MFG. APPR.		[Signature]		D3306 SHEET 3 OF 3	
APPROVED		[Signature]		TITLE SCALE	
DE APPR.		[Signature]		COVER ASSEMBLY NTS	
DATE		08.08.29		COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO10927**

Purchase Order Date 12/10/09

PO Print Date 12/10/09

Page Number 1 of 1

**Order From :**

VC-AER003

AEROTEX INTERIORS INC.  
#24-2333 18TH AVENUE N. E.  
CALGARY, AB T2E 8T6  
CA

**FAXED**  
6/01/21/0

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	403 295 8770	<b>Requisition Nbr</b>	
<b>Vendor Fax</b>	403 313 0793	<b>Tax Resale Nbr</b>	10127-2607
<b>Vendor Account Nbr</b>		<b>Terms</b>	Net 30
		<b>Currency</b>	CAD
		<b>FOB</b>	

**Ship To :** DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3305-1P	Cushion	12/22/09 Yes	40.00 Each	FedEx Pl ppd	\$40.0000	\$1,600.00
<b>Special Inst:</b> AS PER DWG D3305 REV. B B54440 MATERIAL: SKANDIA HR150 POLYFOAM (4.6 LBS/CU FT)							
2	D3306-041P	Cover Assembly	12/22/09 Yes	40.00 Each	FedEx Pl ppd	\$45.0000	\$1,800.00

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

**Special Inst:** AS PER DWG D3306 REV. B  
B54441  
MATERIAL: AMERBELLE 420/420 56/44  
PACKCLOTH IN DARK DULL GREY  
THREAD: MIL-VT-295 TYPE 11 CLASS  
A, GREY NYLON THREAD, 4-6  
STITCHES PER INCH USE 1/2" MIN.  
BACKSTITCH, NO LOOSE THREADS

**PO Total:** \$3,400.00

Change Nbr: 1

Change Date: 12/10/09

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable





#24, 2333 - 18 Ave NE  
Calgary, AB T2E 8T6  
Phone: (403) 295-8770  
Fax: (403) 313 0793

### Ship To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Customer Phone

613.632.5200

Customer Fax

613.632.1053

Ship Via

FedEx

Courier Acct No.

15179324-0

# Packing Slip

Date

08/01/2010

Packing Slip#

6111

### Invoice To

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Date

08/01/2010

P.O. No.

PO10927

Description	ALT. Part Number	Part Number	Qty
HEAD REST COVER WITH 3 VELCRO CLOSURE PN: D3306041P Material: Dark Grey Mil-VT-295 TYPE II			40
HEAD REST CUSHION PN: D33051P Material: Skandia HR150 GST On Sales			40

We're looking forward to doing business with you!

GST/HST No.

139110308

[www.aerotexinteriors.com](http://www.aerotexinteriors.com)



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 - 8770 - Fax: (403) 313 - 0793 -

## \*CERTIFICATION OF CONFORMANCE\*

Customer Purchase Order:  
Our Work Order:

PO10927  
6111

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

8 d →  
10/01/04 →  
PACKCLOTH MIL-C-7219F TYPE 3, DARK GULL GREY

FOAM - HR150

THREAD - MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 27.853(a), 29.853(a) DWG. D3305 REV B. And DWG D3306 REV B

SOLD TO:  
DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

